

Pixel Presents: Decorative Powder Finishes / Camouflage for Coated Surfaces



Coatings in Disguise

Powder Coatings are usually seen in solid color or metallic shades, decorating metal parts (and sometimes wood, glass or plastic).

They provide a tough, anti-corrosive finish that protects and decorates the product

Sometimes that coating is decorated in such a way that the surface of the substrate appears to be disguisedas another material – making metal look like wood, or aluminum look like stainless steel... We call these Decorative Powder finishes.



Decorative Powder Finishes

There is only one truly affordable method for disguising substrates to have the appearance of other materials using the powder coating process, this is a Patent Pending sublimation method more commonly knownto us here at Pixel as our EmBlazing process

Some of the more common uses of sublimation technologies today are to make aluminum windows and doors appearto like wood, children's furniture, surfboards, retail signs and more.

Selling prices can be 250-400% higher than for standard powder finishes, so Decoration can lead to higher margin business.





Durable Digital Printing

Providing the same durability as conventional polyester powder coating, the digital printing process becomes integrated into the powder coating finish and receives all the characteristics of the original powder coat as well as the finish

The Pixel process can decoratemany interior projects by "printing" precise patterns, images or pictures. Photographs and graphics can be utilised, along with images of marble, stone, plaster textures...and of course wood. The process is compatible with aluminum and steel substrates. The process embedds the image into the powder coating. The process normally comprises 3 steps:

- First pretreatment of product
- Second powder coating the product with dye receivable powder
- Third applying media and placing inan oven allowing for the transfer of dyes into substrate.





EmBlazing Process

Pixel was the first company to develop a system and a product for sublimation that could be done with out the use of expensive equipment and or vacuum bags. All that is needed is the Pixel media and an oven.

Pixel Benefits

- Environmentally Friendly no solvent emissions
- on conventional and multi-faceted pieces
 Design flexibility provides excellent edge coverage
- Consistent quality across and between the different parts

Media and Equipment

We can connect you with suitablelicensed Pixel partners for transferring the printed mediaimages to your powder coated products. Contact Pixel directly and get started today!

Media is available in hundreds of patterns. Buying an existing library pattern is less expensive than having a new pattern made but because the process is digital you can have your patterns created by us for a small fee Prices are normally priced per square foot and will vary depending on the type and quantity of the media that you choose.



The decorated finish can be usedon a myriad of products of almostunlimited shapes and sizes





Sublimation Technology

Previously, the use of dye-sub printing was limited to industrial or high-end commercial printing. Dyesub photo printing has been used in medical imaging, graphic arts proofing, security, textiles, and broadcast related applications. Now it is available for the powder coating industry.

Sublimation Uses

The sublimation printing process is used to print on polyesters,

synthetic coatings, and fabrics. it has been used for various applications such as T-shirts, banners, table covers, id cards, handrailings, sportswear and flags. The dye sublimation inks are a pigment suspended in a liquid solvent, like water.

The images are initially created on transfer media as a reverse image of the final design, which is then transferred onto polyester or synthetic materials that have been placed in a Oven operating at a

temperature around 180 to 220 C (400 F). Under high temperature, the dye turns into a gas

and permeates the substate and then solidifies into its fibers.

The substrate is permanently dyed so it can be cleaned or washed without damaging the quality or removing the image from the substrate.

Advantages of Sublimation

Images are permanentand are protected by the substrates characteristics and properties which do not change as a result of the sublimation process anddo not peel

Dye does not build up on the substrate

Colors can be extremely vibrant and life like.

Photographic quality can be achieved replicating most anything that can be imaged.

The image can be applied to cover the entire object or simply the desired portions of the object to be decorated.

The image is protected by the substrate

The image is embedded into the substrate

Products that have been imaged have a much higher percieved value and can drive higher margins with less effort for the ROI.







NO EQUIPMENT

Pixel has developed a Patent Pending method of sublimation that does not require special equipment. This method eliminates cost as a barrier of entryfor sublimation into powder coating. Contact us here at Pixel so you can evaluate the potential of the processfor your products



has worked with manufacturers todevelop specialty powders that compliment thenew process by Pixel. The powder coating for the Pixel process needs to be specially formulated. Key elements are to ensure:

- Proper ink tranfer
- Correct color. Ensuring color match
- Repeatablity in the production process







Pixel is committed to making your dreams a reallity

Quality Assured

Pixel stands behind its work and gaurantees quality and concistancy.





Pixel Partner:



